

	Quality Assurance Instruction File	Designation: OS15
	Prime Instruction: Handling & Installation	Revision: 1.0
Advertising Date: 28/4/2013	Subject: Crates Opening Process	Page: 1 From: 1
Issued by: Omer R.	Approved by: Mikhal C.	Classification:

Revision	Paragraph	Change Nature	Date
1.0		New Page Format	20/10/2013

In order to keep the glasses safe, handle the crates with the following steps:

1. The Crate must be tilted before opening. Use wooden triangles or any other mean of lifting in the front of the crate.
2. Cut the outer bands.
3. Open the top part of the crate, marked as “Open this side 1st “
4. Open the front part of the crate, marked as “Open this side 2nd “
5. Cut the inner bands.

